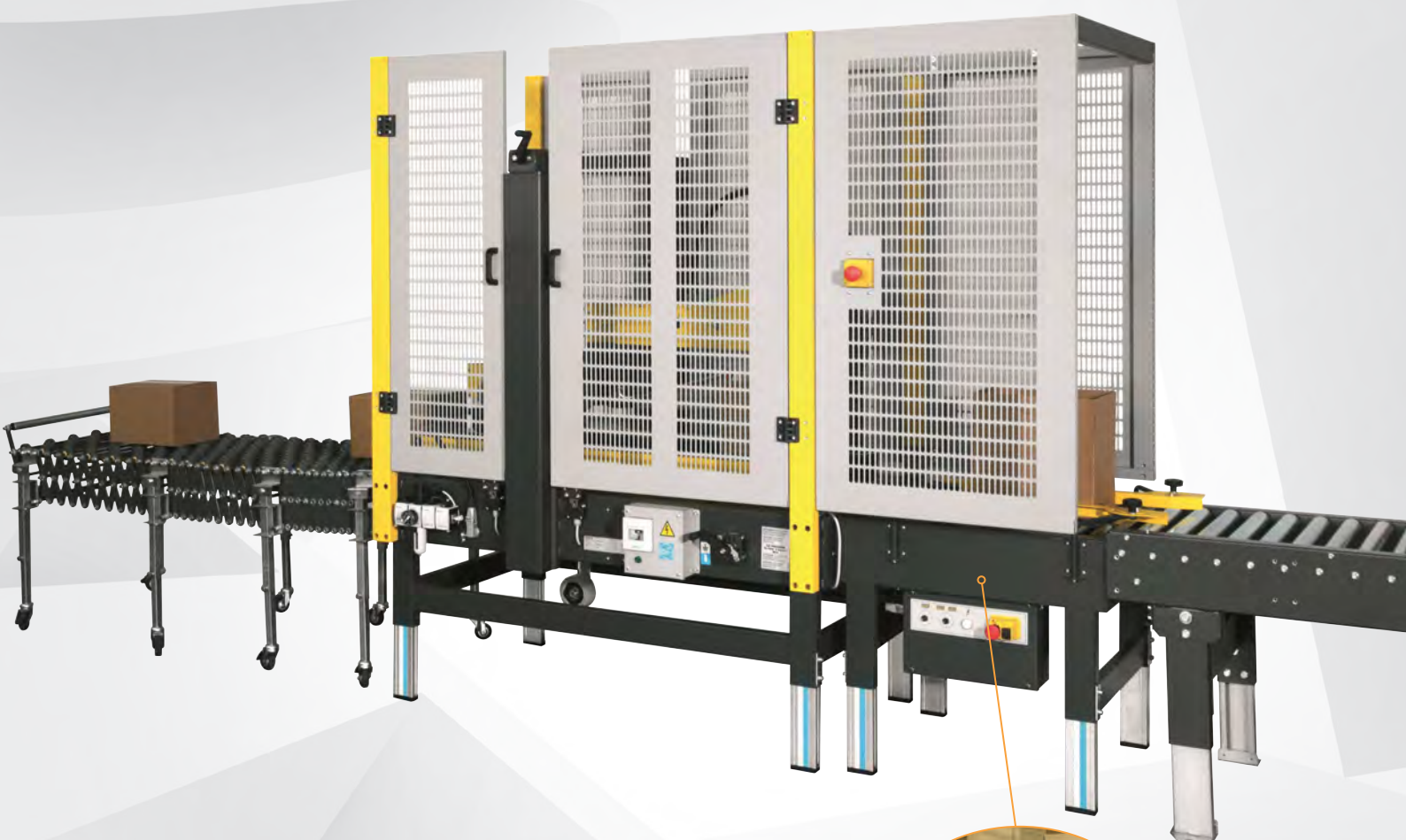


## SM11 / SM116

Automatic Uniform Size Carton Sealing Machine



SM11 + AG21 Motorized indexing unit with timer control (Optional)

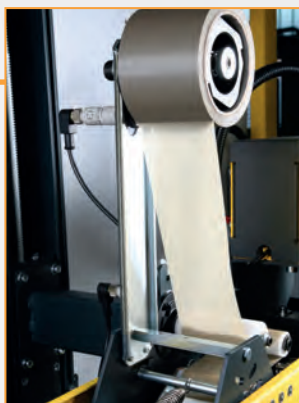


# SM11

SM11 model is an automatic sealing machine with manual adjustment. For this reason, it is used for long production runs with the same box dimensions. The machine is designed to apply automatically a "C" strip of adhesive tape to the top and bottom of boxes. Adjustments and use of SM11 case sealer are intuitive, simple and fast.

## SA11 & SA11/4

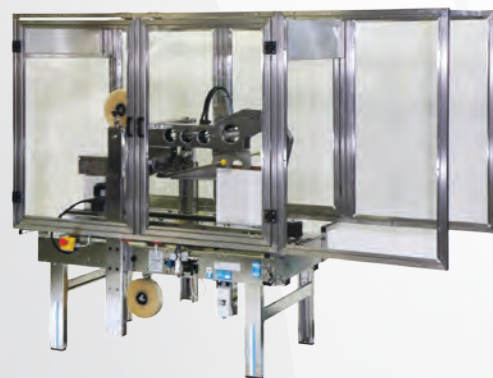
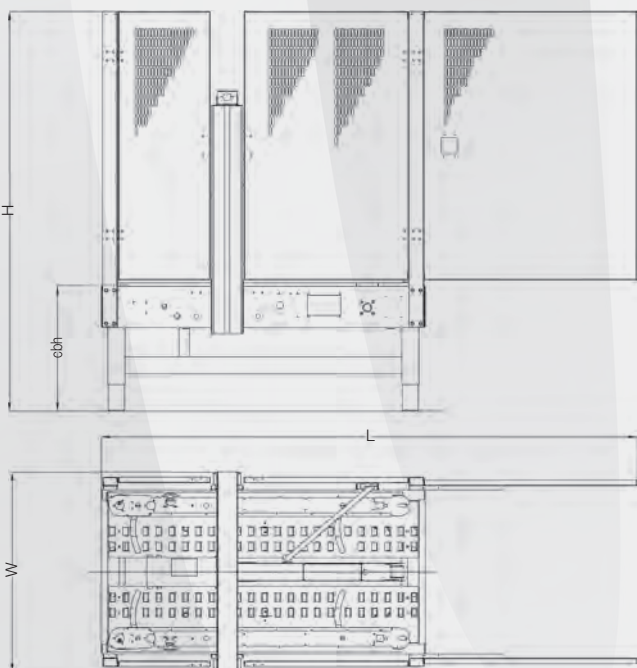
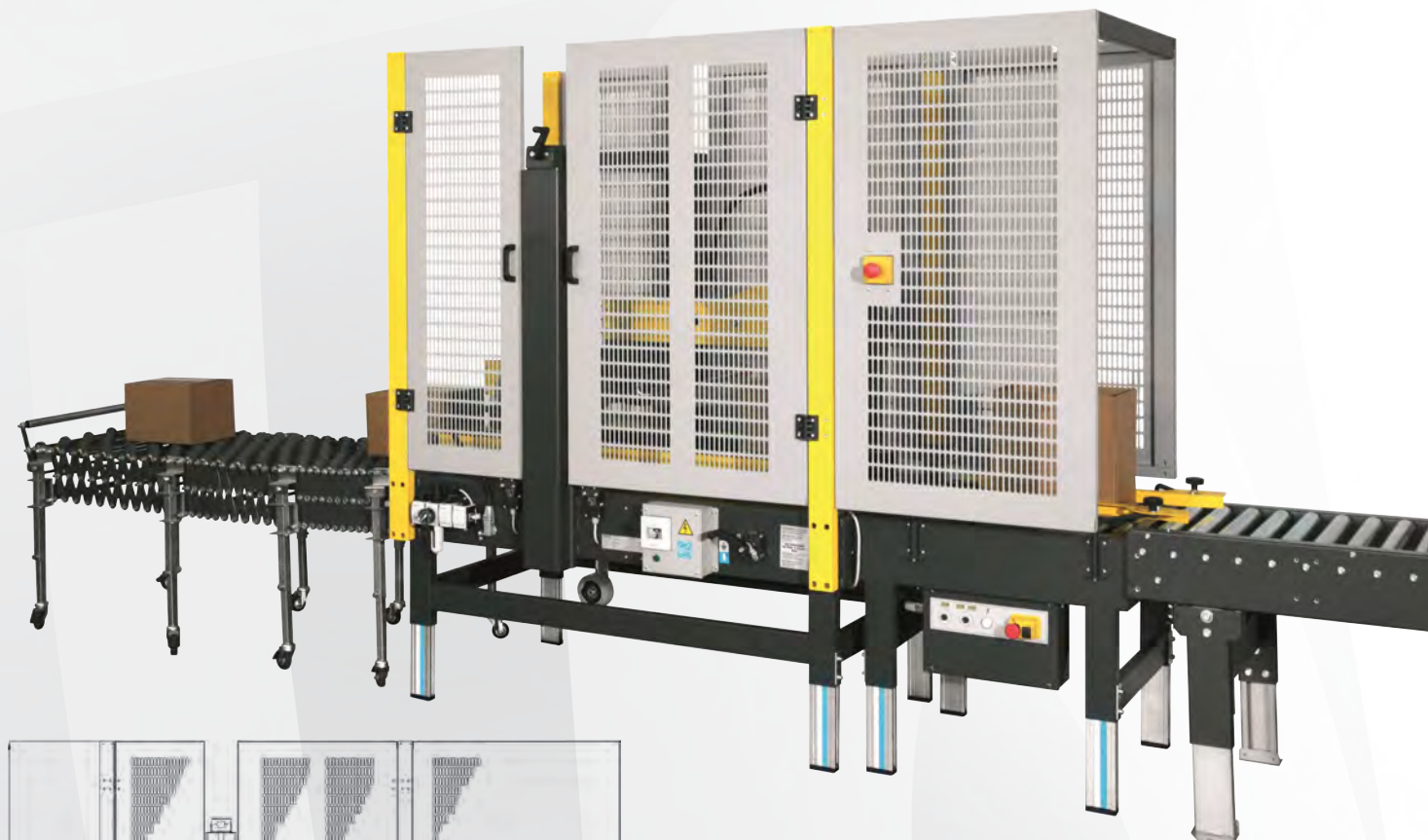
These machines are supplied with a switch to control the movement of the top taping unit. It is possible thanks to a system of pneumatic pistons.



Low tape/no tape sensor device (Optional)



Automatic top flaps folding device



## SM11-INOX

Machine suitable for use in high humidity environments or in contact with corrosive substances. Except for the plastic parts, all components of the machine are made of stainless steel.

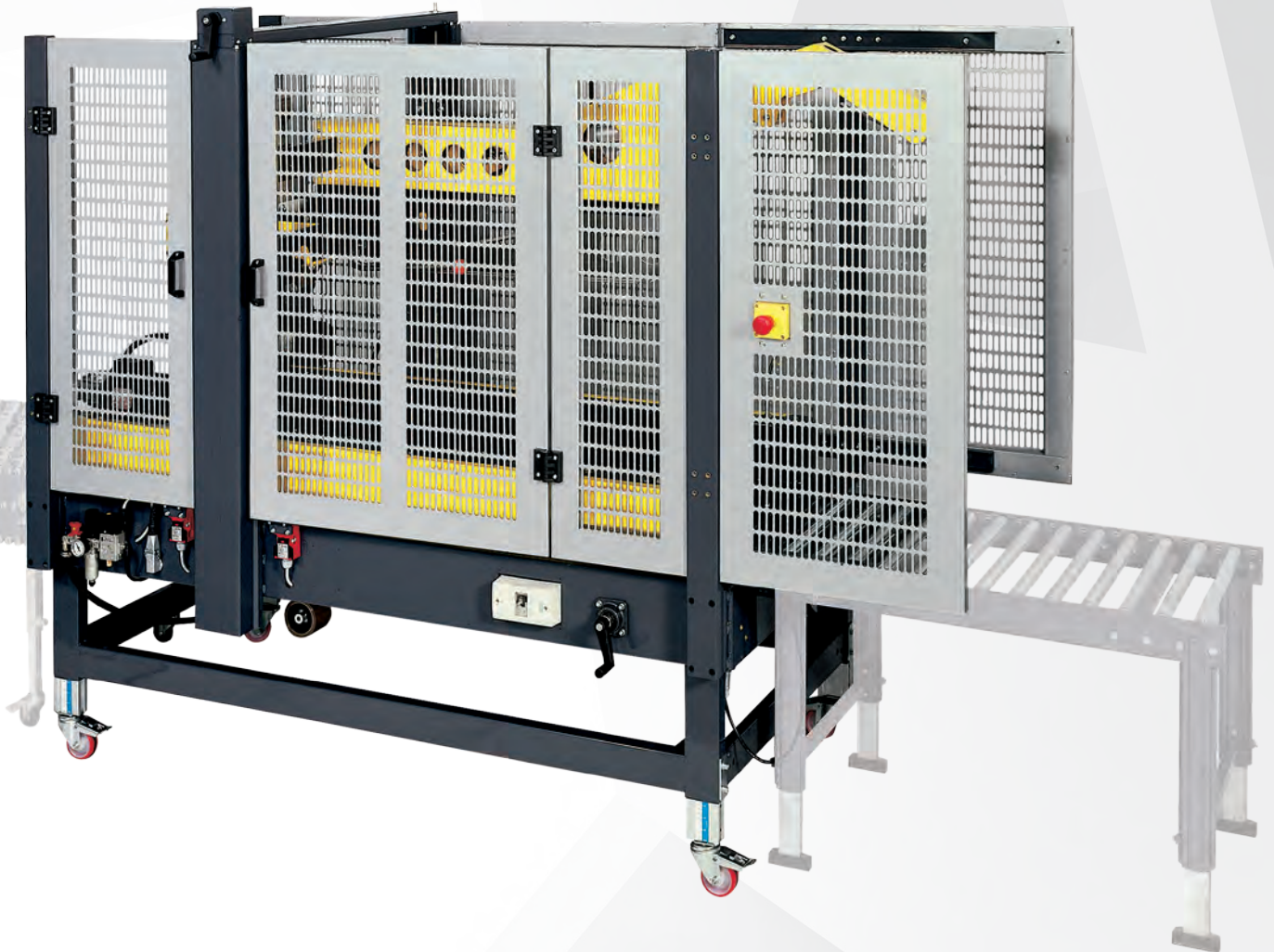


other languages: [www.siat.com](http://www.siat.com)

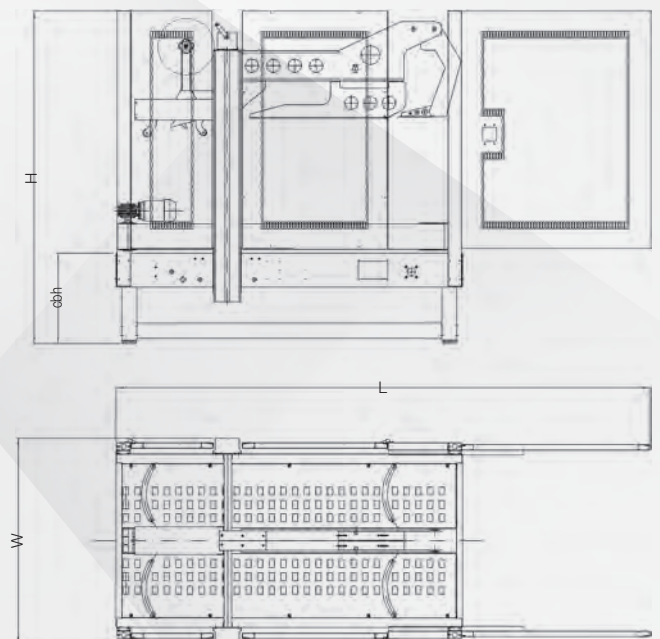


# SM116




SM116 model is an automatic sealing machine designed for medium and large boxes. It is supplied with K12R taping unit - 75 mm width.



AG21 Motorized indexing unit with timer control (Optional)



> **Machine dimensions**  
 Dimensioni macchina  
 Machinemessungen  
 Dimensions machine  
 Dimensiones de máquina

Size / Weigth packaging			LxWxH 
> <b>SM11</b>	340	390	160x110x205
> <b>SM11/4</b>	340	390	160x110x205
> <b>SM116</b>	500	615	230x150x215

> **SM11**

	Min.	Max
L	2526	-
W	1058	-
H	1770	2110
cbh	480	820
AS 77	580	920
AS 80	680	1020

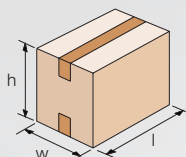
> **SM11/4**

	Min.	Max
L	2526	-
W	1058	-
H	1770	2110
cbh	480	820
AS 77	580	920
AS 80	680	1020

> **SM116**

	Min.	Max
L	2834	-
W	1058	-
H	1770	2110
cbh	480	820
AS 77	580	920
AS 80	680	1020

> **Box dimensions**  
 Dimensioni delle scatole  
 Kartonabmessungen  
 Dimensions des boîtes  
 Dimensiones de cajas



> **SM11**

	K11R / K12R	
	Min.	Max
l	200	600
w	150	500
h	100	600

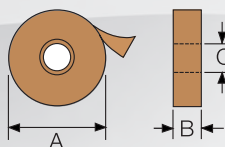
> **SM11/4**

	K11R	
	Min.	Max
l	200	600
w	105	500
h	100	600

> **SM116**

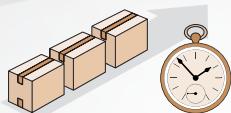
	K11R / K12R	
	Min.	Max
l	300	900
w	150	650
h	180	700

> **Taping units**  
 Unità nastranti  
 Verschliesseinheiten  
 Unités enrubanneuses  
 Unidades de precinto



	K11R/ K12R	
	mm	
A	410 Max	
B	50 / 75	
C	76	

> **Production capacity**  
 Capacità di produzione  
 Produktionskapazität  
 Capacité de production  
 Capacidad de producción



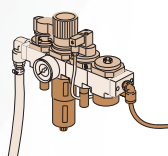
> <b>SM11</b>	Bph
Max pcs.*	1200

> <b>SM11/4</b>	Bph
Max pcs.*	1200

> <b>SM116</b>	Bph
Max pcs.*	900

\* Always based on shorter manageable box

> **Air consumption**  
 Consumo aria  
 Luftverbrauch  
 Consommation d'air  
 Consumo de aire



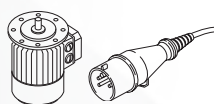
> <b>SM11</b>	NL.
Cycle	2

> <b>SM11/4</b>	NL.
Cycle	2

> <b>SM116</b>	NL.
Cycle	2

from 5,5 bar to 7 bar

> **Standard voltage**  
 Voltaggio standard  
 Standardspannung  
 Tension standard  
 Voltaje estándar



> <b>SM11</b>	
380/400V - 50Hz - 3F	
440V - 60Hz - 3F	
Amps	1,08
Power kW	0,26
Phase	3Ph + PE

> <b>SM11/4</b>	
380/400V - 50Hz - 3F	
440V - 60Hz - 3F	
Amps	1,08
Power kW	0,26
Phase	3Ph + PE

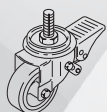
> <b>SM116</b>	
380/400V - 50Hz - 3F	
440V - 60Hz - 3F	
Amps	2
Power kW	0,46
Phase	3Ph + PE

> **Optionals**  
 Accessori  
 Zubehör  
 Accessories  
 Accesorios

> **AS80**  
 Higher legs  
 Set gambe più alte  
 Höhere Stützen  
 Pieds plus hauts  
 Patas más altas



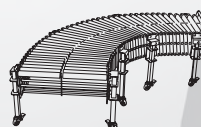
> **AS77**  
 Casters  
 Set ruote  
 Rädchen  
 Roulettes  
 Ruedas



> **RG**  
 Roller conveyor  
 Piani a rulli  
 Rollenbahnen  
 Plans à rouleaux  
 Rodillos libres



> **GTL - GTR**  
 Extendable conveyor  
 Rulliera estensibile  
 Ausziehbare rollenbahnen  
 Convoyeur extensible  
 Rodillos extensibles



> **K-125 / K-250**  
 Inkjet printer  
 Stampante ad inchiostro  
 Tintenstrahldrucker  
 Marqueur à jet d'encre  
 Impresora de inyección de tinta

