SR27

Semi-automatic sealer for large random box sizes

SEMI-AUTOMATIC CASE SEALER

SR27

The SR27 is a new semi-automatic case sealing machine designed and engineered by SIAT specifically for large random sized boxes.
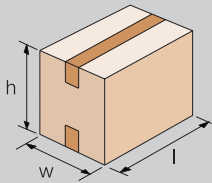SR27 is the ideal case sealing machine for a variety of industries like E-commerce, Logistics, Electronics and Tissue.

SPECIFICATIONS

Max Production Capacity: 650 boxes/hour
Case type: RSC - HSC - FEFCO 0201
Max case weight: 32 kg

Box dimensions	L (mm)	W (mm)	H (mm)
MIN	150	170	120
MAX	∞	650	670

KEY FEATURES

- » Seals upper & lower flaps of cardboard cases or cartons
- » 5 lateral and upper guide wheels on the top assembly
- » Re-designed centering device to eliminate 'pinch points'
- » Lockable electric & pneumatic isolation switches
- » Lockable pneumatic regulator
- » Emergency stop on both sides of machine
- » Best-In-Class components with FESTO pneumatics and SIEMENS electrics
- » Re-designed columns & upper frame to maximise strength and resist vibration
- » Top taping head removable without removing protective cover
- » Quick release Taping Heads (Top & Bottom – No tools required)

SR27 - ES

Energy saving version - motors and conveyors stop after a defined time when no cartons are detected

MAXIMUM FOCUS ON SAFETY:

- Re-designed centering device to eliminate "pinch points"

- Emergency stop on both machine sides

- Lockable electric and pneumatic isolation switches

- Motor cable connection incorporating a strong & flexible spring steel design

Fast Tape Head changeover - easy and toolless!

Aluminium Telescopic legs, easy and fast to adjust.

siat MAILLIS
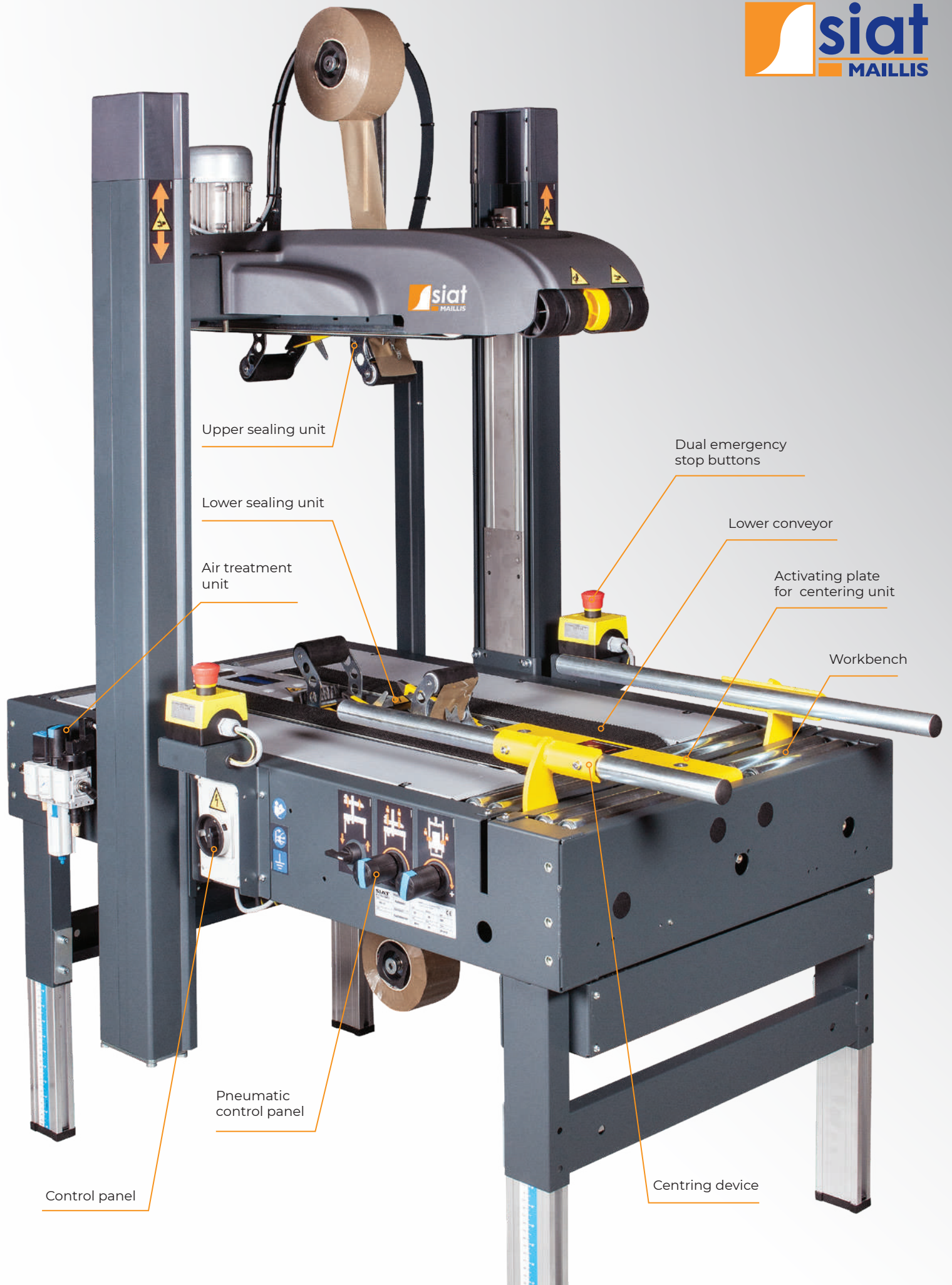
Upper sealing unit

Lower sealing unit

Air treatment unit

Control panel

Pneumatic control panel

Dual emergency stop buttons

Lower conveyor

Activating plate for centering unit

Workbench

Centring device

SR27

Machine dimensions
Dimensioni macchina
Maschinenabmessungen
Dimensions machine
Dimensiones de máquina

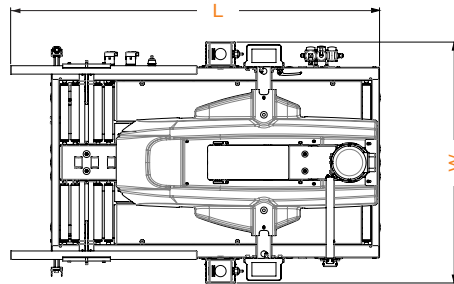|	Min (mm)	Max (mm)
Total H	1461	1802
H Bench	485	825
W	910	910
W Bench	720	720
L	1396	1396

Kg. **180**

225

132(L) x107(w) x155(H) cm
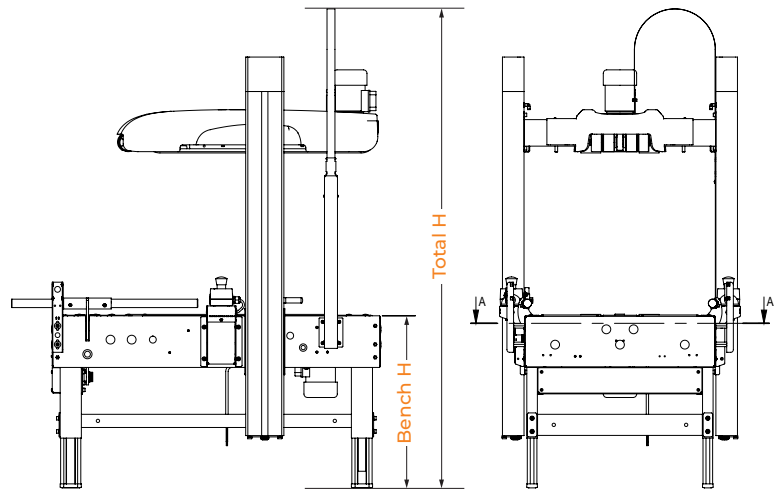
Max. production capacity
Capacità di produzione
Produktionskapazität
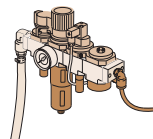Capacité de production
Capacidad de producción
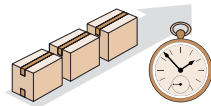
up to 650 Bph

Air consumption
Consumo aria
Druckluftverbrauch
Consommation air comprimé
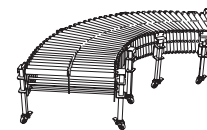Consumo de arie

9 Litres per Cycle

Standard power supply
Alimentazione standard
Standard-Stromanschluß
Alimentation électrique standard
Fuente de alimentación estándar

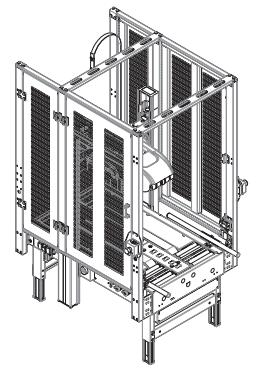| 380/400V - 50Hz - 3ph	
440V - 60Hz - 3ph	
Amps	1,08
Power kW	0,26
Phase	3Ph + N + PE

Optional Extras
Accessori
Zubehör
Accessories
Accessorios

GTL - GTR

SAFETY FENCES
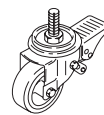
AS80 h 600mm
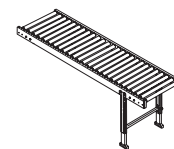
AS77

RG

www.hangar2.it
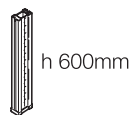
SIAT MAILLIS

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100% MADE in ITALY

SIAT AND MAILLIS GROUP
SIAT is the famous Italian Brand of strapping hand tools, semi-auto wrappers and case handling machines and proudly part of Maillis Group.
Operating 5 production units around the world and employing over 1,200 qualified staff, Maillis provides you with reliable system solutions incorporating machines, consumables and services to face your everyday challenges across different industries.